



High Tack Box Sealing Tapes Comparison Guide

Product	Tape Class Duty	Adhesive/ Backing	Total Tape Thickness	Elongation at Break	Individual Package Weight	Apply and Seal in Cold Temperature	Shipping Method	Key Features	Custom Printed	Underfill Box	Overfill Box	Recycled Corrugate	Rough Commutes	Compatible with 3M-Matic [®] Equipment
 311+	Medium Duty	Acrylic/ Polypropylene	2.05 mil	125%	Less than 20 lbs if individualized. Palletized can handle more weight.	As low as 20° F	Palletized Shipments	Performance-grade acrylic Everyday use Best for General Industrial or box sealing scenarios requiring cold temperature application				●		●
 371+		Synthetic Rubber Hot Melt/ Polypropylene	2.1 mil			As low as 40° F		Quick stick hot melt adhesive Best for General Industrial and Food & Beverage applications requiring quick stick	●		●	●		●
 373+	Heavy Duty	Synthetic Rubber Hot Melt/ Polypropylene	2.5 mil	160%	Up to 80 lbs*	As low as 30° F	High-Value Palletized Shipments or Single Parcel Shipments	Quick stick hot melt adhesive Best for Biopharmaceutical markets	●	●	●	●	●	●
 375+	Ultra-heavy Duty	Hot Melt Rubber-resin/ Polypropylene	3.1 mil		Up to 100 lbs*		Single Parcel Shipments	Quick stick hot melt adhesive Best for eCommerce and Fulfillment markets	●	●	●	●	●	●

*Box weight testing was conducted in a 3M laboratory setting and limited data set, actual results may vary

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